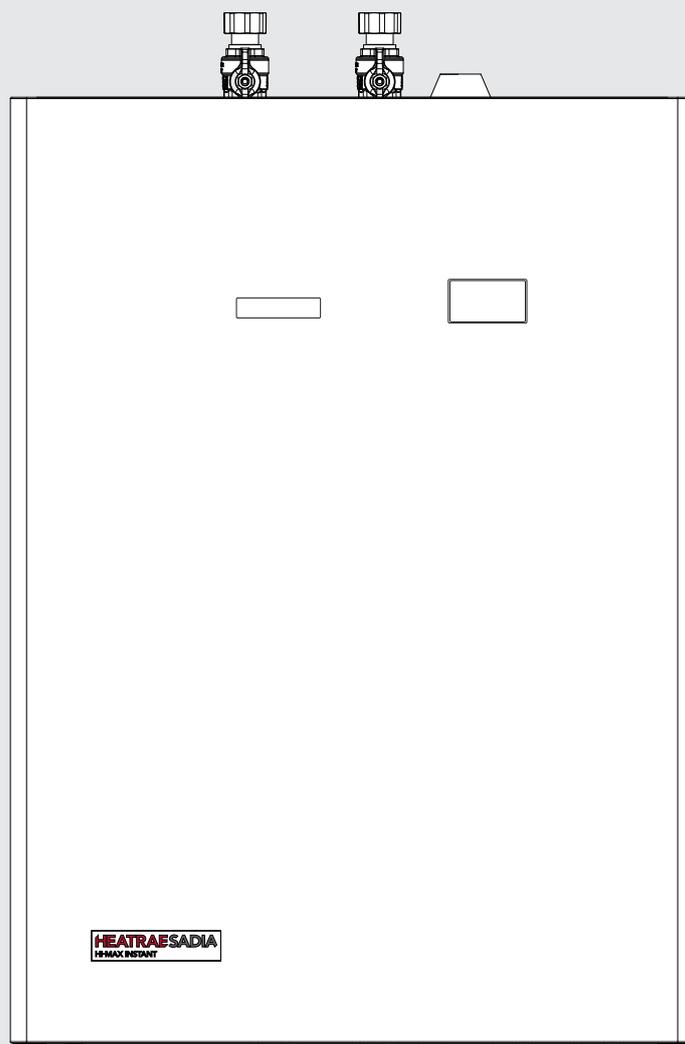


# HEATRAESADIA

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## HI-MAX INSTANT Indirect HIU Casing Assembly Instructions

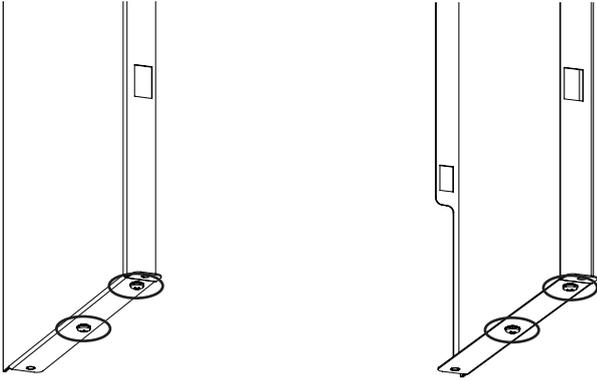


### IMPORTANT

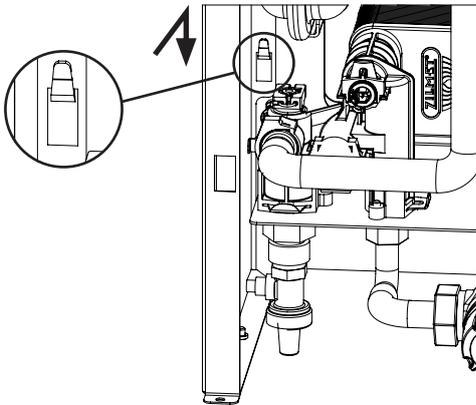
Please read and understand these instructions before starting work  
Please leave this leaflet with the user after installation

# 1. Casing Instructions

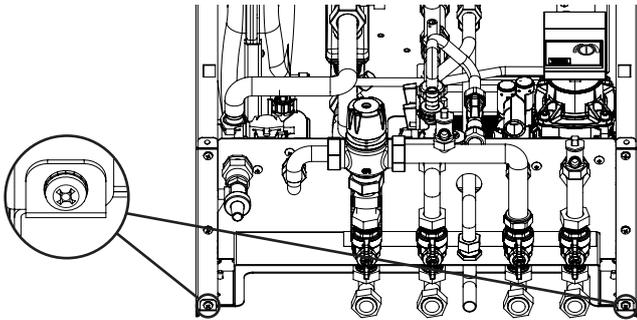
1) Fit two M5 button head screws with star washers in the bottom of each side panel.



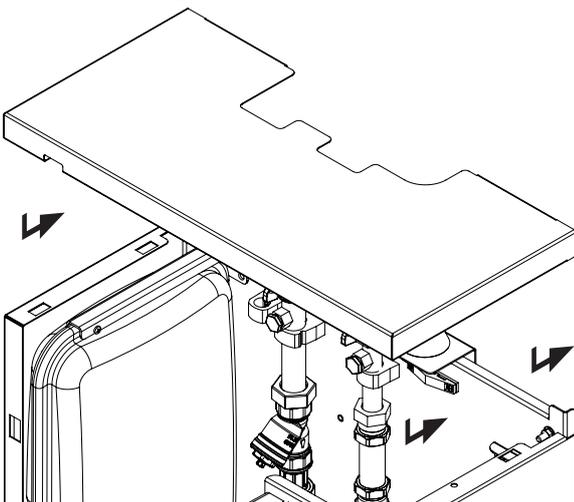
2) Fit right and left hand side panels by locating onto the hooks on the back plate and pushing downwards.



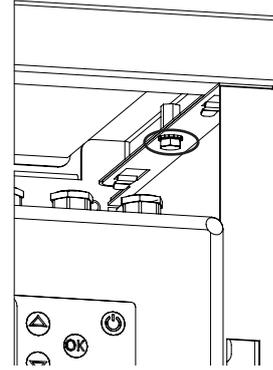
3) Fix the two side panels to the back lower tabs on the back plate using two M5 button head screws and star washers.



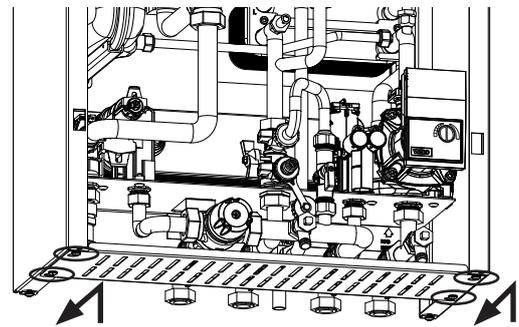
4) Fit top panel by sliding latches in the top panel backwards through holes in the top of the side panels.



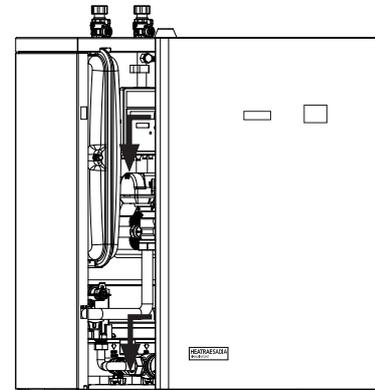
5) Fix the top panel to the right hand side panel with a M5 hex bolt and star washer using a spanner. **This is for earth continuity.**



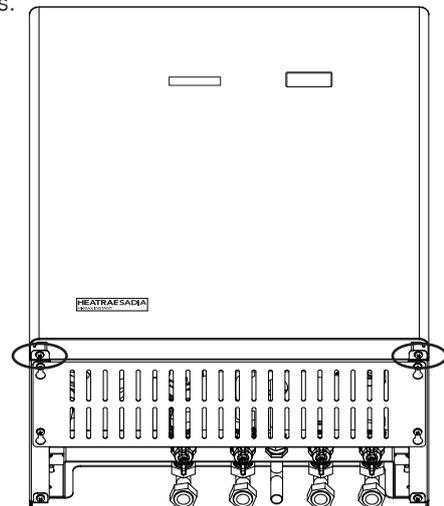
6) Slide the key holes slots in the bottom panel over the screws with star washers fitted earlier in the bottom of the side panels. Then tighten the screws complete with star washers to secure the bottom panel



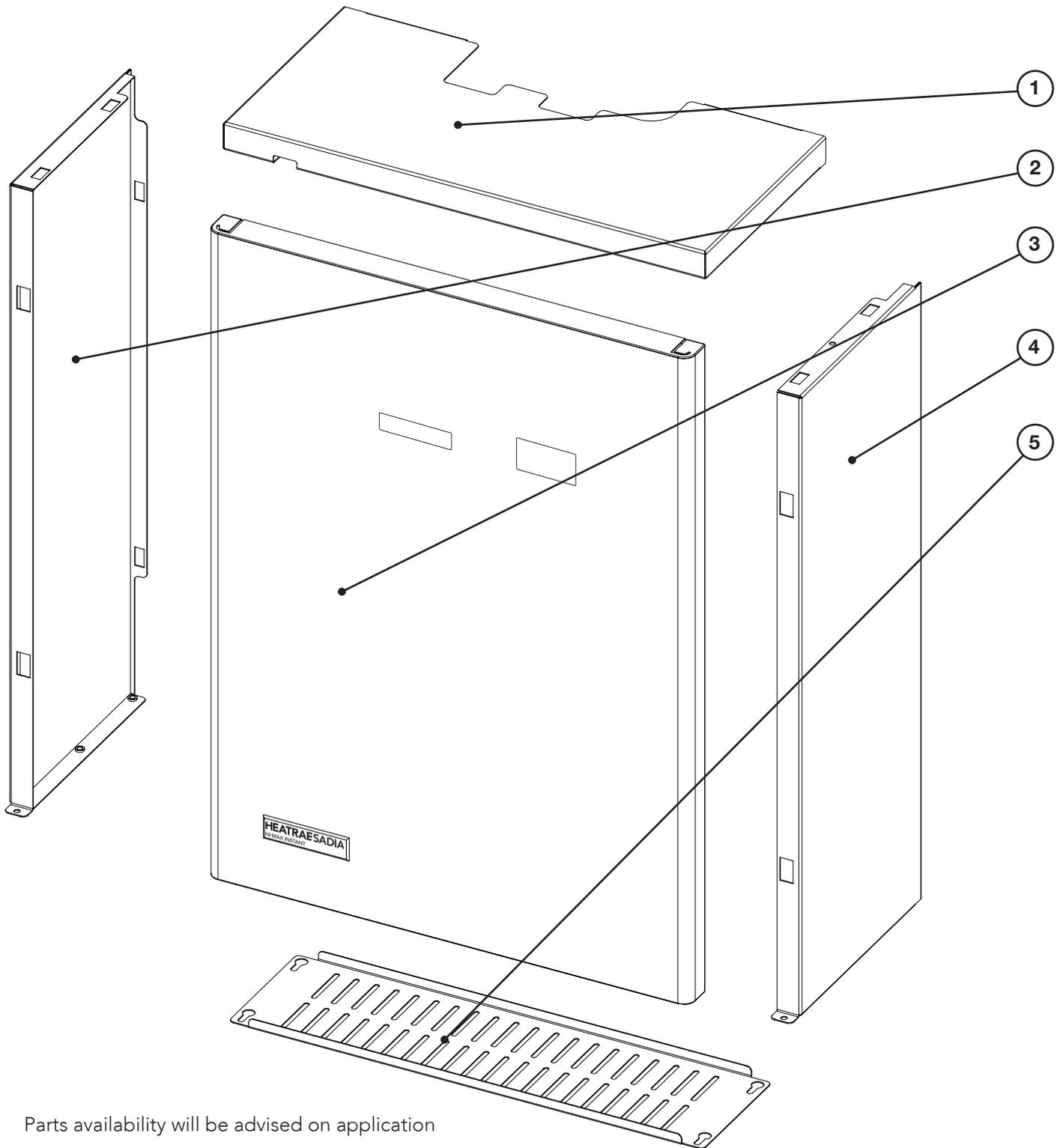
7) Fit the front panel by hooking the latches in the front panel into the holes at the front of the side panels and then pushing downwards.



8) Fix the front panels to the lower tabs on the side panels using two M5 button head screws and star washers.



## 2. Spares



Parts availability will be advised on application

Ref	Part Description	Spare Part Number
1	HI-MAX INSTANT ID HIU casing top cover	7033719
2	HI-MAX INSTANT ID HIU casing LHS cover	7033720
3	HI-MAX INSTANT ID HIU casing Front cover (Security)	7033721
	HI-MAX INSTANT ID HIU casing Front cover (Standard)	95608100
4	HI-MAX INSTANT ID HIU casing RHS cover	7033722
5	HI-MAX INSTANT ID HIU casing bottom cover	7033723
Not Detailed	Fixings/screws pack for HIU covers. (Security)	7033724
	Fixings/screws pack for HIU covers. (Standard)	95605135

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Tel: 020 8606 3567

Parts Center  
Tel: 0344 292 7057  
www.partscenter.co.uk

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Hampton Lovett Ind. Estate  
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Fax: 01905 791501

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